

SOUTH PRODUCTION NOTES

January 1, 2015
Midnight/Day Shift Notes

BASF EMPLOYEES

6 Last Recordable

584 Last Lost Time

169 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Si-1624:

SI-1624- Running- stay about 6-8 bags ahead of Calciner.

For Midnight shift: do not run MED

For Day shift: Do not run Med

Afternoon shift: Running will be finished running until Calciner catches up.

#1 RC / Clean for Si 1624:

Running. Calcined material should be pink. Keep an eye out for Dark pink and tan material. Remember to use auto sampler. Remember SA.

Fro Midnight Shift: Keep Feeding Calciner, Get SA's if out of range Call Kristen

For Day shift: Keep Feeding Calciner, Get SA's if out of range Call Kristen

Afternoon shift: Running good SA's , some white material is from flush.

Exhaust to F1 when feeding

#2 MED line / Cu 0560:

Running Cu-0560 trial

For Midnight shift: Clean area and Drum off batch

For Day Shift: Reinstall auger when available

Afternoon Shift: Running good, Locked up at the end of the shift.

#2 RC/ Cu 0560:

Calciner lit holding until Monday for calcining material.

For Midnight shift: Holding

For Day Shift: Do not feed calciner

Afternoon Shift: Holding

Exhaust to F1

#3 MED/ D-0703:

Running D-0703, Replacing Vac-u-max cartridges then begin running.

For Midnight shift: NA

For Day Shift: NA

Afternoon Shift: NA

#3 RC / D 1780 NAQ :

Need to rescreen bags from Lot 14, list will be by #3 Calciner. We will also be rescreening again Bags 16-20 again, after other re-screens are finished. Bring them to the 2nd floor.

For Midnight shift: Continue Lot 14 rescreens.

For Day shift: Continue rescreens

Afternoon Shift: continued rescreens

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Screener cleaned and installed cleaning kit. Start feeding when ready.

For Midnight shift: Start feeding when walkthrough is complete

For Day Shift: Running product

Afternoon Shift: Fines screen was skimmed over. Installed cleaning kit.

Exhaust to Trimer

#5 RC / Cu 0539:

Running- Be sure to get SA for every pallet- more material in docks

For Midnight Shift: continue

For Day shift: continue

Afternoon shift: Running

Exhaust to 5 DC

#6 RC & Dryer / D-0257

Cleaning. Sly scrubber clean out has been changed to next Thursday. Do not slam HC-11 elevator inner cage door!

For Midnight shift: Clean as able

For Day Shift: Clean with any extra people

Afternoon shift: no activity

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

Need to monitor tank. Make adjustments as needed. Resumed making batches. Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

See Revised batch sheets in the MOD.

For Midnight Shift: make batch and feed to dryer

For Day Shift: make batch-feed to dryer

Afternoon Shift: made batch

7 Tank KLP solution:

Monitor remaining solution until batches can resume.

For Midnight Shift: monitor

For Day Shift: monitor

Afternoon shift: monitored

Old Pfaudler / D-0257:

Clean as manpower permits.

Midnight Shift: NA

For Day Shift: NA

Afternoon shift: NA

National Dryer: D-0222

Repaired and Feeding material

For Midnight Shift: Continue

For Day shift: continue

Afternoon Shift: Feeding material

PK Blender 3917 Pill Mix:

Running pill mix- should get 4 batches per shift.

For Midnight Shift: Run batches

For Day shift: Continue

Afternoon shift: Running

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Afternoon shift: NA

Midnight shift: NA

Day shift: NA

Tower 3 / Cu 0860:

Hold

Midnight Shift: Hold

Day shift: Hold.

Afternoon shift:

Tower 6 / Cu 0860:

Hold
Midnight Shift: Hold
Day shift: Hold.
Afternoon shift:

North Screener / Cu-0860:

Out of Cu 0860 material
Midnight shift: Hold
Day shift: Hold.
Afternoon shift: hold

South Screener / Cu-0860:

Out of Cu 0860 material
Midnight shift: Hold
Day shift: Hold.
Afternoon Shift: hold

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Trying to keep running
For Midnight shift: running
For Day Shift: Continue
Afternoon shift: continued WOW for wire to clutch.

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Continue to run.
Midnight shift: NA
For Day Shift: NA
Afternoon shift: NA

TK #2 / V 2046/V 2010:

Running V2010 base - need to have BI mill ready to run by Monday morning.
For Midnight shift: Continue
For Day Shift: Continue
Afternoon shift: loading

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.
Need to resample every drum from lot 205, 206, 207, 208, 209, 210.
For Midnight shift: Continued
For Day Shift: Continue
Afternoon shift: continued

Harrop Kiln / AI 3920:

Ok to start. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.

For Midnight shift: Continue- should be 4 bags of feed left.

For Day Shift: Continue

Afternoon shift: continued

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

Midnight shift: No activity

Day shift: No change.

Afternoon Shift: NA

Additional weekend instructions:

Keep cleaning on #6 line as manpower allows.

If process is not running send Manpower to help sample drums in TK.

Need to have BI mill ready to run by Monday morning

Get Auger in #2 installed. When ready

Priorities 1 through 11 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #1 Line/#1RC
- 4) #5 RC
- 5) #2 Line/#2RC
- 6) Horne Tabletting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip (Clean up area for contractor work to begin on Monday)